

Work Order ID 102061

May-23-13 10:09:12 AM

102061

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Item ID: D205-634-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube

Stop *NS2*

Start Date: 5/23/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/11/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLS Date: 13-05-23

Tooling:

Date:

Run Start *NR1*

QC: _____ Date: _____

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
DSI9468	A
IIN D205-634	G

100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D205-634-011
CHG 010

0.00

0.00

DAS 06 13/7/30

1 13-7-26

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1 8 13-7-30

B99531

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Item ID: D205-634-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Skidtube

Start Date: 5/23/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 6/11/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120	QC4- 100% Inspect kits for completeness	0.00	13/7/30	DAS 06 9-8					
120									
QC	Memo	0.00							
Quality Control									

130		0.00	13/7/30	SP		1	8		
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-634-011								
	Location: _____								
	PPP rev: _____								

140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MC 13-07-30
MF
13-7-30

Picklist Print

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Work Order ID: 102061

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Parent Item: D205-634-011

D205-634-011

Parent Item Name: Skidtube

Start Date: 5/23/13

Required Date: 6/11/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:P02.08.28Removed QC5 from Step 5KJ
 IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC
 IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S
 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23
 AS PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-041

Manufactured No

110

Each

3.0000

1

1

D205-634-041

Replacement Skidtube

**

99531

8

Location

Loc Qty

Loc Code

FG

2

87804

1

98808

1

FG073

1

98210

1

K10003

Manufactured No

110

Each

0.0000

1

1

K10003

Saddle, D205-634-011

**

100438

8

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-634 Rev. 3

REF. CANADIAN STC: SH96-88

REF. FAA STC: SR00563NY

REF. EASA STC: EASA.IM.R.S.01303

PURPOSE:

The parts list of Instructions for Continued Airworthiness ICA-D205-634 Rev. 3 lists the incorrect washer for the D3407-041 Tow Ring Assembly. The correct washer is the D3417-5 Washer, which has a groove to fit the ridge on the sides of the Dart skidtube.

CHANGE:

The parts in section 32.9 (pg. 35) of ICA-D205-634 Rev. 3 is amended as follows:

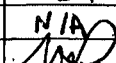
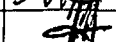
ITEM	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION, (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION, (MODIFIED)
IS:							
44	2	2				D3417-5	WASHER
WAS:							
44	2	2				D3417-3	WASHER

102001 M15
13-06-23

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: 
D. SHEPHERD (DE # 02)

DATE: 09.06.30
CERT. NO.: SH96-88
ISSUE NO.: 3

A	NEW ISSUE, REF CAR 09-001	CP	09.06.30
REV.	DESCRIPTION	BY	DATE
DESIGN	92	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	92		
CHECKED	1	DRAWING NO.	REV. A
MFG. APPR.	NIA	DSI 9468	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		PARTS LIST CORRECTION	NTS
DATE	09.06.30	COPYRIGHT © 2009 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	